

STOCK REMOVAL CAPABILITY

Calculation: $1.57 \times \text{Diameter} \times \text{Length} \times \text{Stock} = \text{Cubic Inches/min (in}^3\text{/min)}$

Cycle time

Material: Based on Processing Mild Steel

Abrasives: Conventional Vitrified

<u>Part Diameter</u>	<u>VersaHone Horizontal</u>	<u>PowerHone Horizontal</u>	<u>UltraHone Horizontal</u>	<u>UltraHone-XL Horizontal</u>
2.0 in.	0.12 in ³ /min	0.35 in ³ /min	0.44 in ³ /min	0.44 in ³ /min
3.0 in.	0.12 in ³ /min	0.45 in ³ /min	0.55 in ³ /min	0.55 in ³ /min
4.0 in.	0.14 in ³ /min	0.75 in ³ /min	0.85 in ³ /min	1.20 in ³ /min
5.0 in.	0.16 in ³ /min	0.75 in ³ /min	1.15 in ³ /min	1.50 in ³ /min
6.0 in.	0.16 in ³ /min	0.80 in ³ /min	1.00 in ³ /min	1.80 in ³ /min
7.0 in.	0.16 in ³ /min	0.80 in ³ /min	1.40 in ³ /min	1.80 in ³ /min
8.0 in.	0.16 in ³ /min	0.80 in ³ /min	1.40 in ³ /min	1.80 in ³ /min
9.0 in.	0.16 in ³ /min	0.80 in ³ /min	1.40 in ³ /min	1.90 in ³ /min
10.0 in.	0.16 in ³ /min	0.80 in ³ /min	1.75 in ³ /min	2.00 in ³ /min
11.0 in.	0.16 in ³ /min	0.80 in ³ /min	1.75 in ³ /min	2.00 in ³ /min
12.0 in.	0.16 in ³ /min	0.80 in ³ /min	1.75 in ³ /min	2.00 in ³ /min